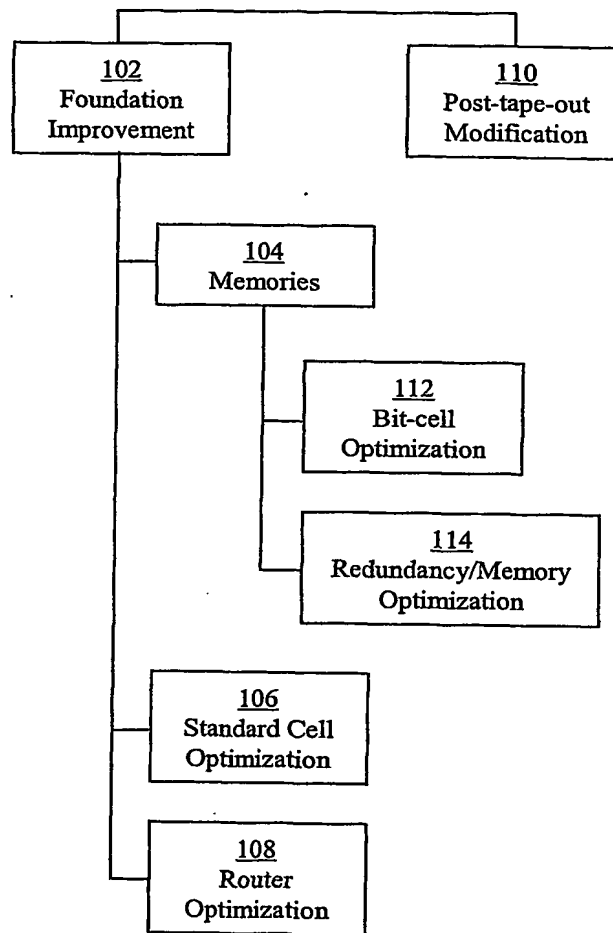
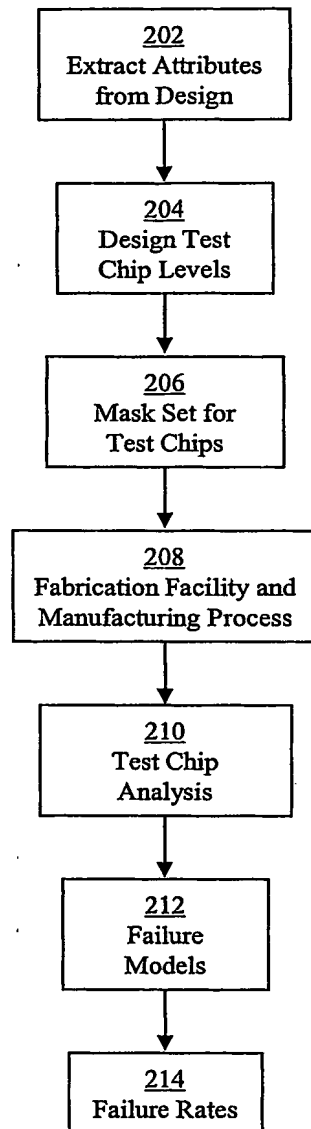


1 / 10

**FIG. 1: Taxonomy of Design Based Yield Improvements**

2 / 10

**FIG. 2: Determining "Existing Failure Models"**

3 / 10

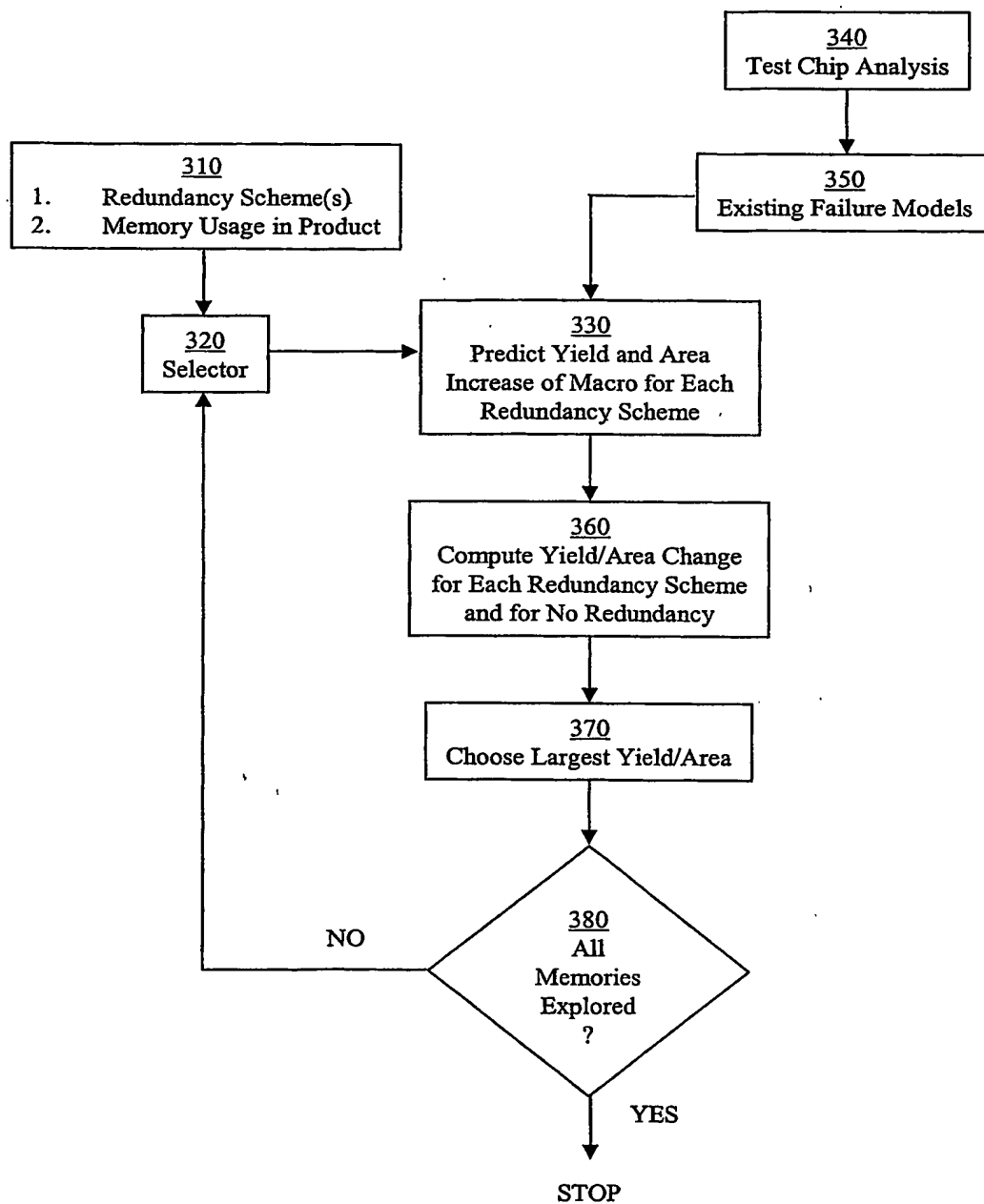


FIG. 3: Bit-Cell Optimization

4 / 10

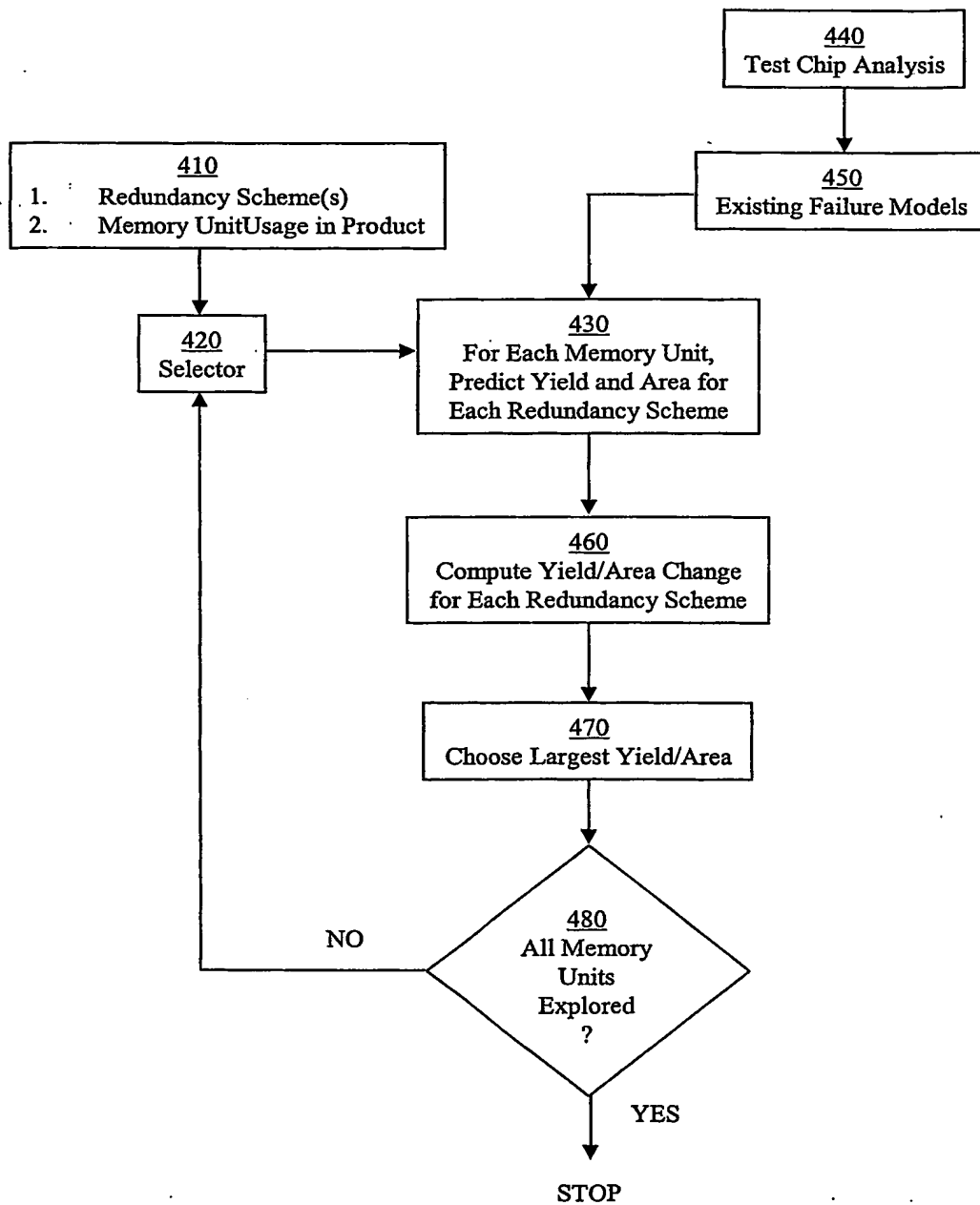


FIG. 4: Redundancy Optimization

5 / 10

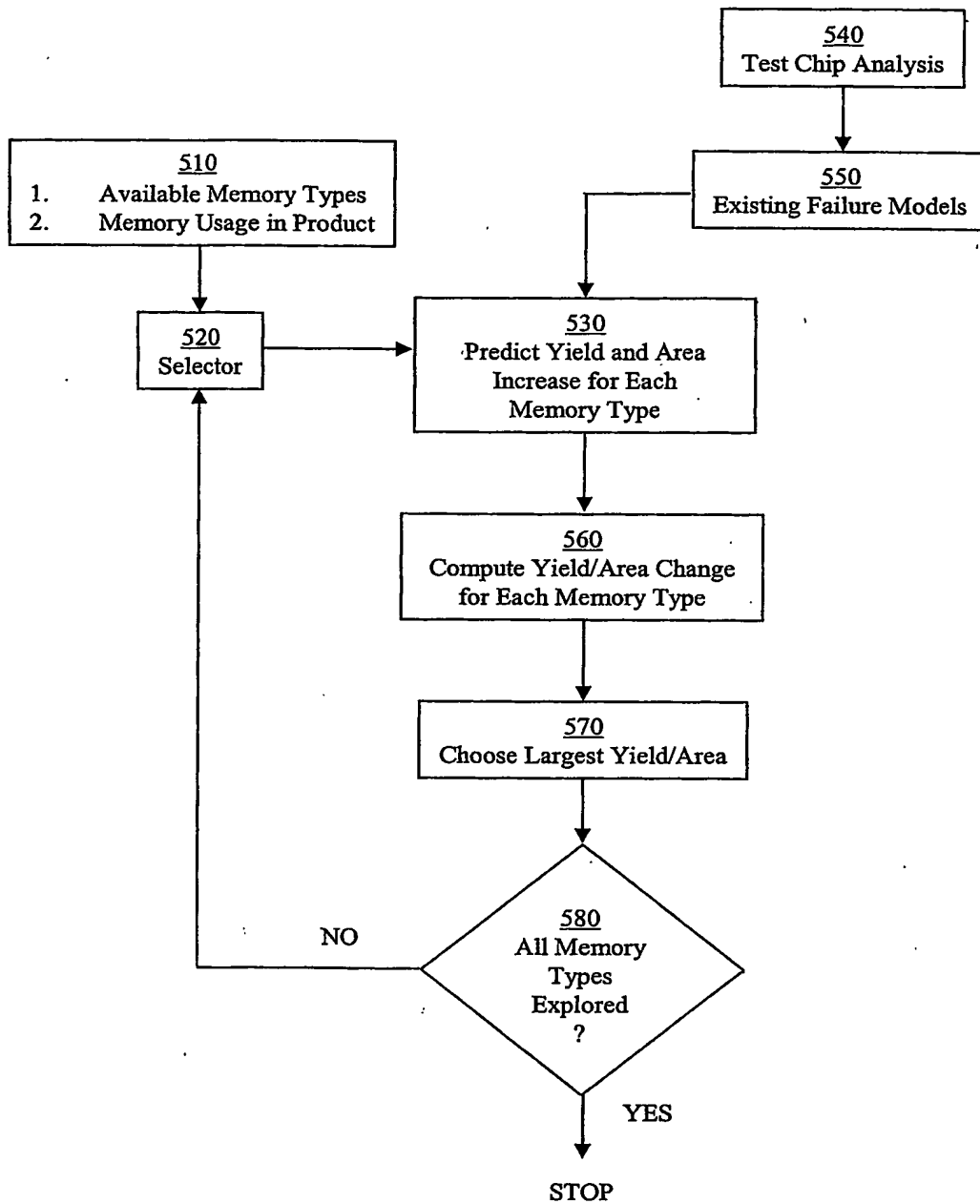


FIG. 5: Memory Type Optimization

6 / 10

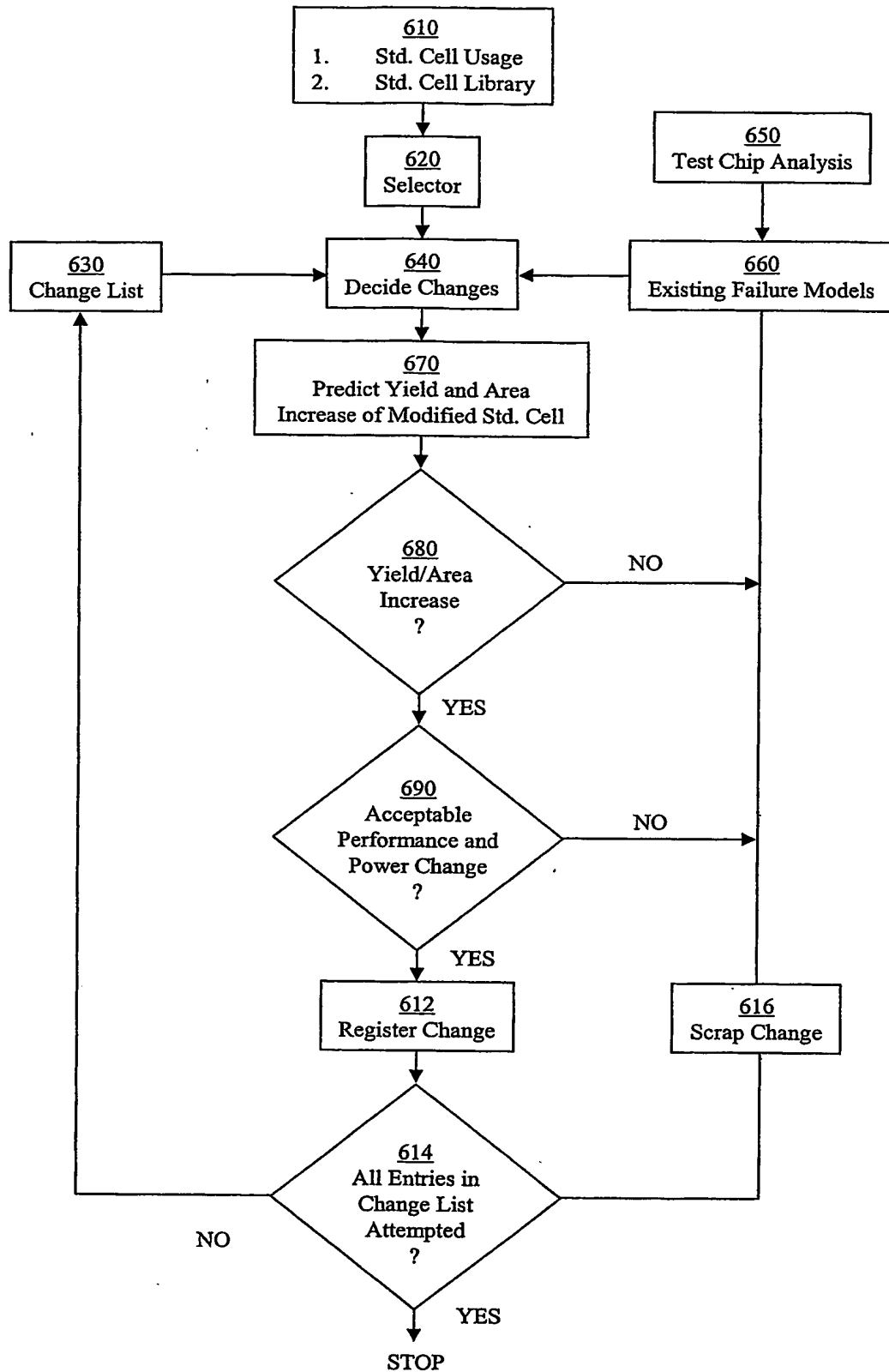


FIG. 6: Standard Cell Optimization

7 / 10

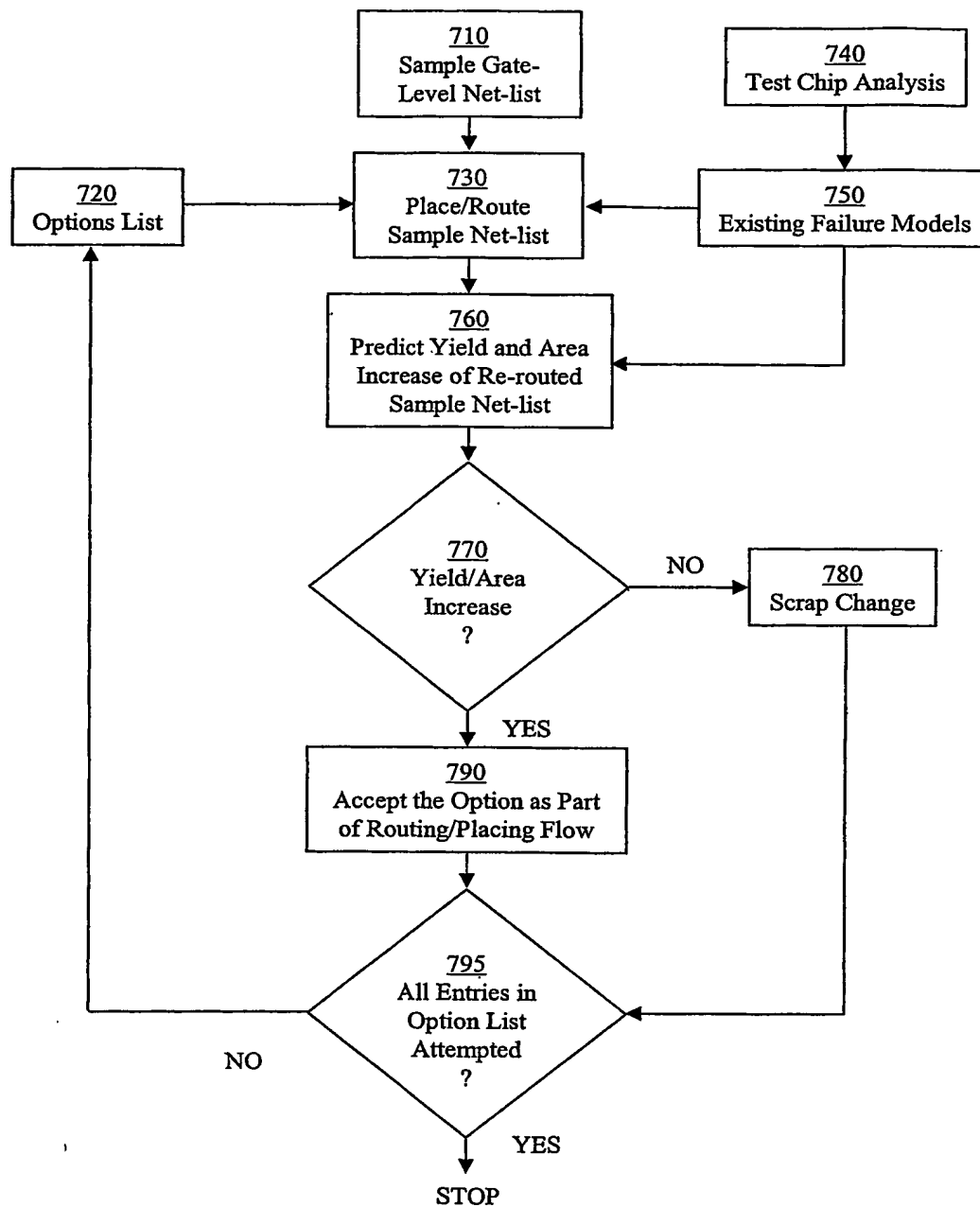
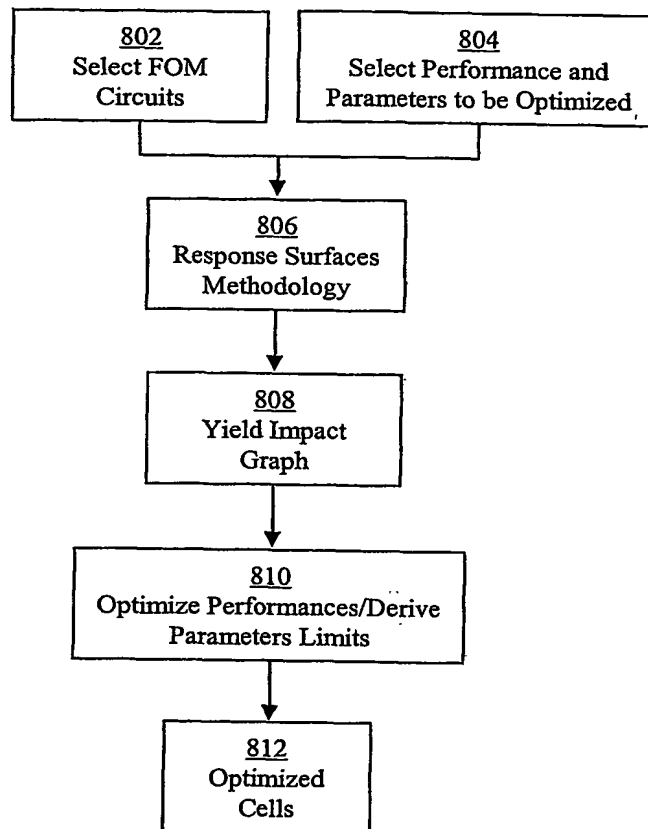
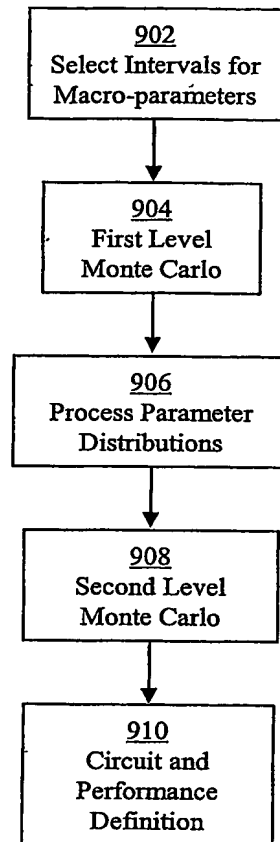


FIG. 7: Router Optimization

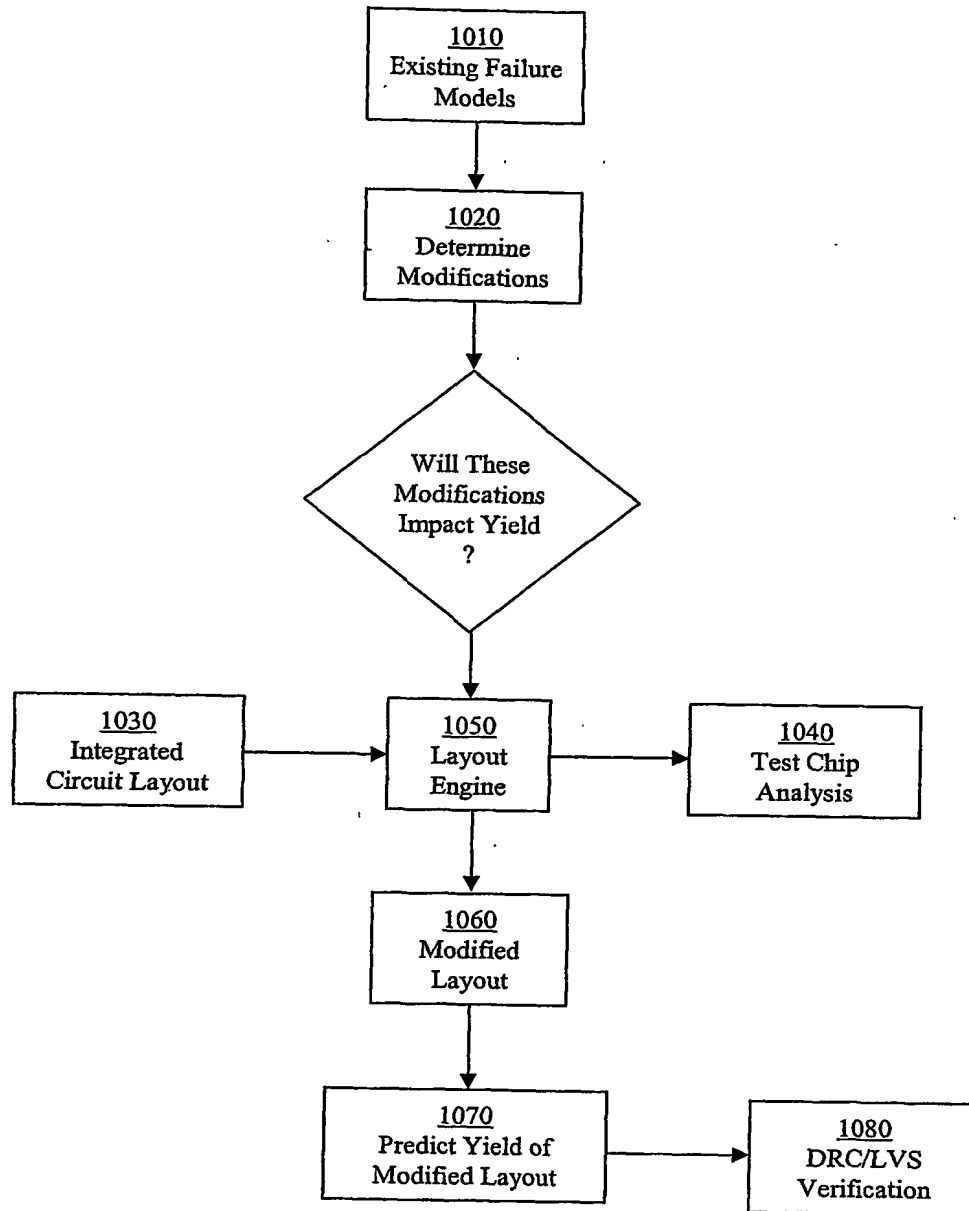
8 / 10

**FIG. 8: Parametric Yield Optimization**

9 / 10

**FIG. 9: Yield Impact Graph**

10 / 10

**FIG. 10: Post-tape-out Modification**